

# Work Order ID 104864

\*104864\*

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Item ID: D4853-7 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Top Bracket (Replaces P/N G13013-9)  
 Start Date: 7/22/13 Start Qty: 7.00 \*7\* Cust Item ID:  
 Required Date: 7/23/13 Req'd Qty: 7.00 \*7\* Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4853	A								

100

0.00

\*100\*

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:  
7 X G13013-9 B125416

RE-IDENTIFY AS D4853-7  
USING NEW B/N

PER ECN 13-561

5/12/9

6/3/12/24 (2)

110

QC4- 100% Inspect kits for completeness

0.00

\*110\*

QC

Memo

0.00

Quality Control

27  
BZ 03

7

24

**Work Order ID 104864****\*104864\***

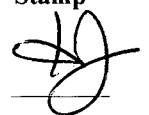
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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

13/7/24   
MF  
13-7-24

# Picklist Print

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Work Order ID: 104864

Parent Item: D4853-7

Parent Item Name: Top Bracket (Replaces P/N G13013-9)

Start Date: 7/22/13

Required Date: 7/23/13

Start Qty: 7.00

Required Qty: 7.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-9 Top Bracket		Purchased	No				Each	7.0000		7	-		

### Location

### Loc Qty

### Loc Code

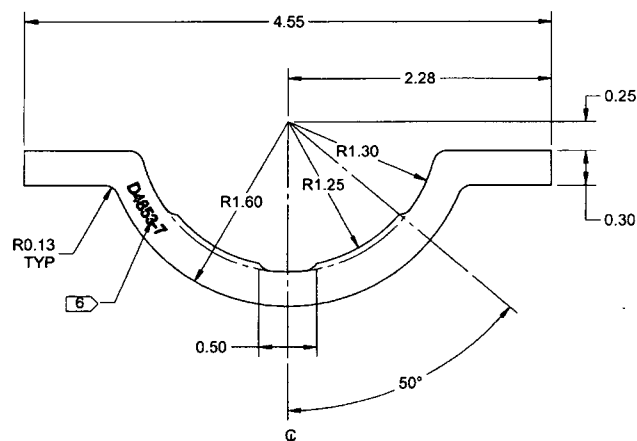
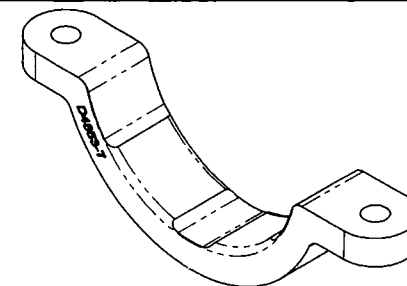
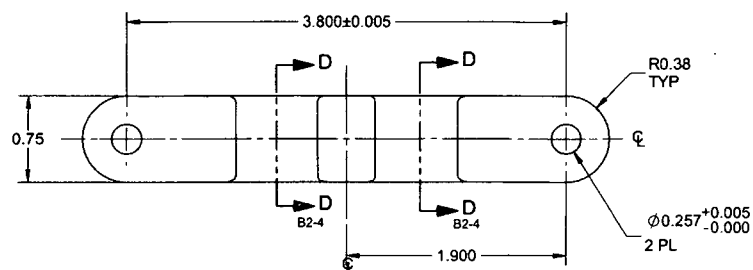
st535

7

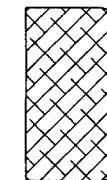
125416

7

125416



*for slot*



R0.06 MIN - R0.10 MAX  
2 PL

SECTION D-D  
SCALE 2X

D6-4

**RELEASED**  
2013-07-16

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
PER DART SPEC M6061T6B
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH  
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP  
RADIUS OF 0.015±0.005
  - 7) WEIGHT: 0.12 lbs
  - 8) REPLACES GENEVA P/N G13013-9

*7 slt*

**D4853-7 TOP BRACKET**

DESIGN	<i>OS</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>OS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>ST</i>	D4853	SHEET 4 OF 4
APPROVED	<i>ST</i>	TITLE	SCALE
DE APPR.	<i>ST</i>	TOP BRACKET	NTS
DATE	13.05.15	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

## List Lots

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Criteria : Item ID: G13013-9 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
G13013-9	Main Warehouse	125416	7/18/13	7.0000			
Top Bracket	st535						
Total:				7.0000			